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Foliar N application at anthesis alters grain protein composition and enhances baking quality in winter wheat only under a low N fertiliser regimen

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Highlights:

- Increasing protein concentration does not necessarily mean better baking quality
- Baking performance depends on composition of storage proteins
- Late foliar N application improves baking quality when N supply is low

23 • For baking quality evaluation, protein composition and bread volume are
24 required

25 Declaration of interest: none

26 Abstract

27 Wheat is the second biggest staple crop worldwide and is mainly consumed in the
28 form of baked goods, requiring a specific flour quality. Grain protein concentration
29 (GPC) is an underpinning parameter for baking quality and therefore strongly
30 influences the value of wheat. It is a common strategy to increase GPC by combining
31 high protein varieties with the application of a late dose of nitrogen. However, the
32 late use of N fertilisers can cause environmental problems, such as nitrate leaching
33 and gaseous losses. Furthermore, recent studies show, that there is only a weak
34 relationship between GPC and bread volume. The aim of this study was to re-
35 evaluate the merits of a late N application by investigating the effects of a late foliar
36 N application, not only on GPC, but also on the gluten protein composition and on
37 bread volume.

38 In this study, an increasing GPC did not necessarily lead to improved baking quality.
39 Baking performance rather depended on the grain protein composition. Only at a low
40 N fertiliser level (100 kg N ha^{-1}), the foliar N application decreased the HMW-
41 GS/LMW-GS ratio and increased the gliadin/HMW-GS ratio, which led to an
42 improved bread volume. These results imply that a late foliar N application can be
43 used to effectively improve baking quality when the total N uptake was low due to
44 low fertilisation or unfavourable weather conditions. The results also show that
45 quality cannot be evaluated by measuring GPC alone but also needs information of
46 storage protein composition as well as bread volume.

47 **Key words:** nitrogen, wheat, gliadin, glutenin, bread volume

48 **Abbreviations:** GPC, Grain protein concentration; HMW-GS, high molecular weight
49 glutenin subunits; LMW-GS, low molecular weight glutenin subunits; TGW, 1000

50 grain weight; HFN, Hagberg falling number; NABIM, National Association of British
51 and Irish Millers

52 1. Introduction

53 With a worldwide production of 749 million tonnes in 2016, wheat (*Triticum aestivum*
54 L.) is the second biggest staple crop worldwide. After rice, it is the most important
55 food for humans, and by providing 16 g protein capita⁻¹ day⁻¹ (world average), it is
56 the main source of protein in human nutrition
57 (<http://www.fao.org/faostat/en/#compare>). Wheat products are mainly baked goods,
58 such as bread, buns, pizza or pastries, and a high baking quality of wheat flour is
59 required. Grain protein concentration (GPC) is an essential parameter for baking
60 quality predictions and therefore often determines the price for wheat grain. In the
61 UK, wheat cultivars are classified into quality groups (NABIM (National Association
62 of British and Irish Millers) groups 1 to 4) using GPC as one of the main parameters.
63 As wheat quality characteristics are defined by genotype, environment and their
64 interaction, it is a well-known strategy for farmers to increase GPC by combining
65 high protein varieties with the application of a late dose of nitrogen fertiliser.
66 However, recent studies show that there is only a weak relationship between GPC
67 and bread volume, which is a direct measure of baking quality (Kazman and
68 Innemann, 2010; Thanhaeuser et al., 2014). Especially for high protein wheat
69 cultivars with GPCs greater than 12 %, only a poor correlation was observed
70 (Gabriel et al., 2017). At present, no better (quickly detectable) parameter other than
71 GPC has been found. The ideal approach would be to combine GPC measurements
72 with the examination of the composition of grain proteins as well as baking
73 performance of the flours to evaluate the end-use quality of wheat grains.

74 The late use of N fertilisers can cause environmental problems, such as nitrate
75 leaching into the groundwater and gaseous losses in the form of nitrous oxide, which
76 contribute to global warming (Senbayram et al., 2009). For farmers, these problems

77 represent a monetary risk, particular in the case of unfavourable weather conditions
78 which may limit the uptake of the supplied nitrogen and hence, the required GPC
79 might not be reached. In this case, a large amount of N remains in the soil and
80 increases the environmental risks mentioned above. In this study, the method of
81 foliar N application was chosen as an alternative as it holds advantages over the soil
82 application of N fertilisers. Effects of N fertiliser management on GPC, grain protein
83 composition and baking quality have been investigated previously (Pechanek et al.,
84 1997; Wieser and Seilmeier, 1998; Wan et al., 2014; Schulz et al., 2015; Xue et al.,
85 2016a; Xue et al., 2016b), but the observed changes in protein composition due to
86 different N fertilisation managements and their influence on baking quality are
87 inconsistent. Furthermore, the influence of a foliar N application was considered in
88 none of these studies. Woolfolk et al. (2002), Bly and Woodard (2003) and Tea et al.
89 (2004) studied the influence of a foliar N application on various quality parameters,
90 but not on bread volume. For example Wieser and Kieffer (2001) found a strong
91 influence of the gliadin/glutenin ratio on rheological properties and bread volume, but
92 this could not be confirmed by Pechanek et al. (1997). Another example is the
93 influence of N fertilisation on the quantity of HMW-GS, which was reported to be
94 positive (Wieser and Seilmeier, 1998) and negative (Pechanek et al., 1997). As the
95 relationship of protein composition and baking quality remains unclear, further
96 investigations are needed.

97 In this context, the aim of this study was to re-evaluate the merits of a late N
98 application by investigating not only the effects of a late foliar N application on GPC,
99 but also on the composition of grain proteins and on the bread volume, in three
100 wheat cultivars, under two N fertiliser regimes.

101

102 2. Material and Methods

103 2.1. Plant cultivation

104 Two bread-making wheat cultivars (Skyfall and Soissons) and one feed wheat
105 cultivar (Conqueror) were grown in a randomised field experiment, with three
106 replicate blocks at Rothamsted Research (Harpenden, UK) in 2016 and 2017, as
107 part of the Defra-sponsored Wheat Genetic Improvement (WGIN) trials (Barracough
108 et al., 2010). Nitrogen was applied at two levels, 100 kg N ha⁻¹ (N100) and 200 kg N
109 ha⁻¹ (N200) and an additional late foliar application of urea (40 kg N ha⁻¹) at anthesis
110 (growth stage (GS) 69) was performed on one half of each plot, resulting in the
111 following four treatments: 100 kg N ha⁻¹; 100 kg N ha⁻¹ + foliar N; 200 kg N ha⁻¹; 200
112 kg N ha⁻¹ + foliar N. Nitrogen was applied as ammonium nitrate at two time points for
113 N100 (50-50-0) and at three time points for N200 (50-100-50) during vegetative plant
114 growth (respectively, approximately GS 24, 31 and 32). In 2016, ears were tagged at
115 anthesis and caryopses were harvested from the middle of the ear at 10, 14, 21, 28
116 and 35 days post-anthesis (DPA) and immediately frozen in liquid nitrogen for
117 protein extraction. Cross sections of the caryopses were taken and fixed (4%
118 paraformaldehyde + 2.5% glutaraldehyde in 0.1 M Sorensen's phosphate buffer, pH
119 7.4) at each time-point for microscopic analysis. After anthesis, weekly
120 measurements with the HandySpec® Systems (Tec5 AG, Germany) and SPAD
121 meter (SPAD-502, Konica Minolta Sensing Europe B.V.) were carried out to monitor
122 senescence. Plant protection was carried out according to local farming practice.
123 Weather data for the two years of field experiments were obtained from the
124 Rothamsted meteorological station
125 (<http://resources.rothamsted.ac.uk/environmental-change-network/rothamsted->
126 [weather-charts](http://resources.rothamsted.ac.uk/environmental-change-network/rothamsted-weather-charts)).

127 2.2. Yield, N, GPC and N-harvest index

128 Plants were harvested from a sample area (0.5 m²) in each plot at anthesis and at
129 maturity. Mature plants were threshed and grain and straw fresh and dry weight were
130 recorded as well as thousand-grain-weight (TGW) and Hagberg Falling number (FN).
131 Yields are expressed as 85 % dry matter (DM). The weight of flour used for Hagberg
132 Falling Number measurement was adjusted according to the moisture content of the
133 flour. Grain and straw samples were ground with an Ultra Centrifugal Mill (ZM 200,
134 Retsch) and a Hammer Mill (Christy & Norris 8" Lab Mill, Christy Turner Ltd) for
135 further analysis. The nitrogen content of grain and straw samples was measured by
136 the Dumas method using a LECO CN628 Combustion Analyser (LECO Corporation,
137 St Joseph, Michigan, USA) and is expressed in percent of dry matter. Grain protein
138 concentration was calculated by multiplying the N concentration by the factor 5.7.
139 Elemental analyses of grain and straw samples were carried out using ICP-MS
140 (inductively coupled mass spectrometry). Nitrogen harvest index (N-HI) was
141 calculated according to the following equation:

$$142 \quad \text{NHI [\%]} = \frac{\text{Grain N content}}{\text{Shoot N content}} * 100$$

143 2.3. Micro baking test

144 The moisture content of flour samples was calculated from the weights of a given
145 amount of flour before and after drying for 2 hours at 110 °C. Afterwards, 10 g of
146 wholemeal flour (14.0 % moisture) were mixed with 0.2 g NaCl and then used to
147 determine optimal water uptake and optimal dough kneading time by means of a
148 farinograph (Farinograph-E, Brabender GmbH & Co. KG, Duisburg, Germany). An
149 optimal dough development was defined at a dough consistency of 550 Brabender
150 Units (530-570 BU) (Kieffer et al., 1998). For the microscale baking test, 10 g of flour

151 (14.0 % moisture) were combined with 0.7 g fresh yeast and 0.1 g shortening. 1 mL
152 NaCl/sucrose-solution (1 % NaCl, 2 % sucrose), 0.3 mL 0.004 M L(+)-ascorbic acid
153 solution and the determined amount of water were added and the dough was
154 kneaded for the optimal time required to reach 550 BU. After kneading, the dough
155 was left to rest at 30 °C and 90 % relative humidity for 20 minutes. The dough was
156 reshaped and rounded before secondary proofing for 40 minutes. Finally, the dough
157 was baked for 10 minutes at 180 °C increasing to 250 °C on an automated proofing
158 baking line. The bread loaves were weighed after cooling and bread volume was
159 measured by surface scanning, using a Volscan Profiler 300 (Stable Micro Systems
160 Ltd, Godalming, UK).

161 2.4. Protein extraction and SDS-PAGE

162 Grain samples taken at five time-points after anthesis (10, 14, 21, 28, 35 DPA) were
163 ground using a freezer mill (Freezer Mill 6870, Spex Sample Prep). Aliquots of each
164 sample were freeze-dried for at least 36 hours. Total gluten protein fraction was
165 extracted from 10 mg flour using 50% propan-1-ol + 2% dithiothreitol (DTT) at 50 °C,
166 the extraction being repeated and the supernatants combined. After freeze-drying,
167 the protein was dissolved in lysis buffer (8 M urea, 2 M thiourea, 4 % CHAPS, 30
168 mM DTT, 20mM Tris base). The 2-D Quant Kit (GE Healthcare) was used to quantify
169 the extracted protein. The sample amount containing 10 µg protein was combined
170 with loading buffer (50 mM Tris-HCl (pH 6.8), 2 % SDS, 10 % glycerol, 0.1 %
171 bromophenol blue, 200 mM DTT) and loaded on 7 cm precast gels (4-15% Mini-
172 PROTEAN TGX Precast Protein Gels, Biorad, Munich, Germany) for 1D SDS-PAGE
173 (sodium dodecyl sulfate-polyacrylamide gel electrophoresis). Precision Plus
174 Protein™ Standard (Biorad) was applied to each gel as protein ladder. Running
175 conditions were 40 V for 30 minutes, then 80 V for 120 minutes. After completion of

176 the run, gels were fixed in a fixing solution (40 % ethanol, 50 % H₂O and 10 % acetic
177 acid) for one hour. Afterwards, gels were stained with staining solution (1 Coomassie
178 tablet (GE Healthcare, Freiburg, Germany) in 1.6 L 10 % acetic acid) for one hour
179 and later, destained in 10 % acetic acid overnight. Gels were then scanned using an
180 Epson Perfection V700 scanner. Gel image analyses were carried out using the
181 GelAnalyzer 2010a software (gelanalyzer.com). The protein bands were classified
182 into three groups according to He et al. (2013) and Wan et al. (2014). The first group
183 corresponded to the HMW-GS, the second group to the ω -gliadins and the third
184 group combined a mixture of LMW-GS, and α -/ γ -gliadins.

185 2.5. Protein extraction and SE-HPLC

186 For SE-HPLC (size-exclusion high performance liquid chromatography) analysis,
187 16.5 mg wholegrain flour were suspended in 1.5 mL of 5% SDS in sodium
188 dihydrogen phosphate (pH 6.9) and then stirred for 5 minutes. Samples were then
189 sonicated for 40 seconds, followed by centrifugation (30 min at 10000 g) to obtain
190 the proteins in the supernatant. Separation was achieved in 30 min by loading 20 μ L
191 of sample into an eluent (50% (v/v) acetonitrile and water, containing 1 mL L⁻¹
192 trifluoroacetic acid (TFA)) at a flow rate of 0.2 mL min⁻¹ using a Shimadzu
193 Prominence HPLC and a Phenomenex BioSepTM SEC s4000 column. Proteins were
194 detected by UV absorbance at 210 nm. The SE-HPLC chromatograms were divided
195 into five sections of decreasing molecular size according to (He et al., 2013): large
196 glutenin polymers (F1), small glutenin polymers (F2), ω -gliadins (F3), α -/ γ -gliadins
197 (F4) and non-gluten proteins (F5).

198 2.6. Statistical analysis

199 The GenStat (17th edition, VSN International Ltd., Hemel Hempstead, UK) software
200 was used for statistical analyses. Data were analysed by ANOVA, with the design
201 structure of the experiment (randomised plots) being taken into account.
202 Comparisons of relevant means were made using the least-significant difference at
203 the 5 % level ($p=0.05$). For the statistical analysis of the gel electrophoresis data, in
204 addition to the field structure, the structure of the laboratory analysis (technical
205 replicates) was included. For statistical analysis, the protein composition data from
206 SDS-PAGE were converted to square root scale to assure variance homogeneity.
207 Regression analysis was used to evaluate the relationships between grain protein
208 concentration, gluten protein or the amount of gliadins and bread volume.

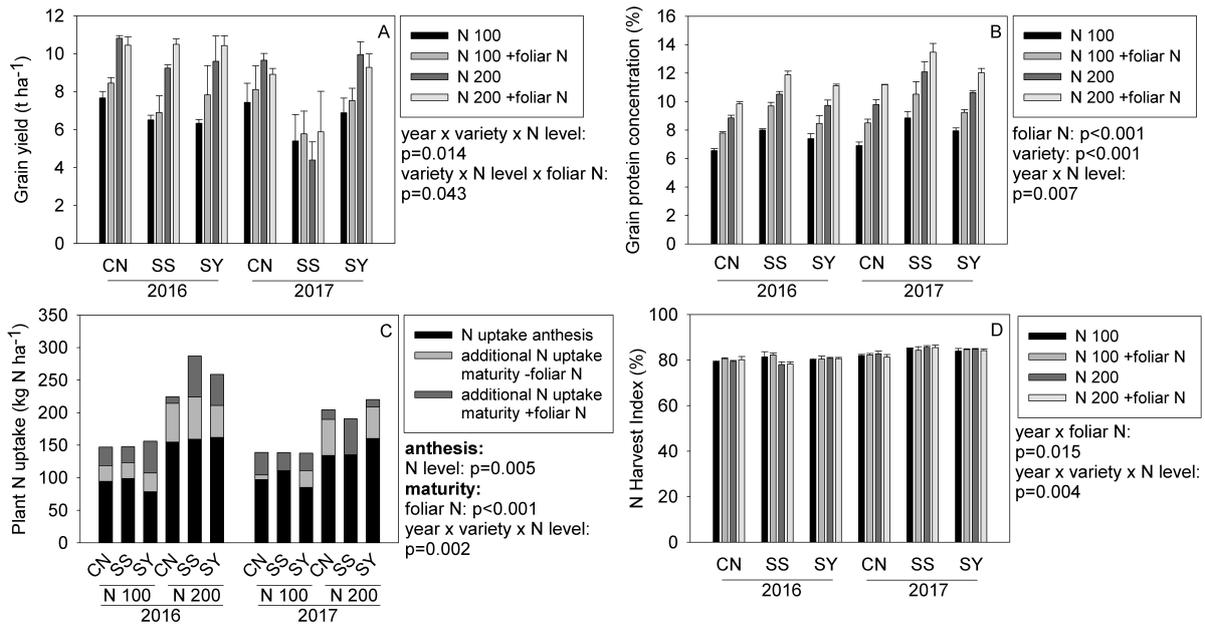
209 3. Results

210 3.1. Grain yield and GPC

211 Three varieties were grown in a randomised field experiment at Rothamsted, UK at
212 two fertilisation levels of nitrogen (100 kg N ha^{-1} and 200 kg N ha^{-1}). An additional
213 dose of foliar N was applied at anthesis to one half of each plot. The three tested
214 wheat varieties belong to different quality groups. Skyfall is a high yielding bread
215 wheat with consistent quality in NABIM (National Association of British and Irish
216 Millers) group 1. Soissons is an early maturing variety from NABIM group 2.
217 Conqueror is a hard-milling feed wheat and belongs to NABIM group 4. Grain yield
218 was enhanced by a higher N fertiliser level in both years except for Soissons in 2017
219 (Figure 1 A). On average, the higher N fertiliser level resulted in an additional grain
220 yield of 2.9 and 1.2 t ha^{-1} in 2016 and 2017, respectively. An increased grain yield
221 due to foliar N application at anthesis was only observed for Skyfall at N100 and for
222 Soissons at N200. In 2016 at the 100 kg N ha^{-1} level, the grain yield of the feed
223 wheat cultivar Conqueror was significantly ($p<0.05$) higher than that of the bread

224 making cultivar Soissons, but there were no cultivar differences observed at the 200
225 kg N ha⁻¹ level. In 2017, Soissons had a lower grain yield than Conqueror and Skyfall
226 at both N fertilisation levels. GPC (calculated as grain N concentration x 5.7) was
227 increased by a higher N fertiliser level as well as foliar N application at anthesis
228 (Figure 1 B). Without foliar N application at anthesis, the average grain protein
229 concentration was 8.9 %, which was raised to 10.3 % by foliar N application. There
230 were significant (p<0.05) differences in GPC between cultivars. The lowest grain
231 protein concentration was observed for Conqueror with 8.7 %, which was expected
232 as Conqueror is a feed wheat. Contrary to the NABIM classification, GPC of
233 Soissons (10.6 %) exceeded that of Skyfall (9.6 %). However, considering the
234 average GPC, both varieties did not reach the standard specification for bread-
235 making of at least 12 %. This minimum GPC for bread-making wheat was only
236 achieved by Soissons in 2017 at the high N level (N200) combined with the foliar N
237 application. GPCs for all varieties and N fertiliser levels were lower in 2016 than in
238 2017.

239 GPCs achieved at N200 + foliar N ranged from 9.8 % (Conqueror) to 11.9 %
240 (Soissons) in year 2016 and from 11.2 % (Conqueror) to 13.5 % (Soissons) in year
241 2017. The minimum protein concentration of 12 %, required for bread-making in the
242 U.K. (Godfrey et al., 2010; He et al., 2013) was only reached by the two bread-
243 making wheat varieties tested in one of the two years.



244

245 Figure 1: Grain yield (A), GPC (B), plant N uptake (C) and N harvest index (D) of the
 246 cultivars Conqueror (CN), Soissons (SS) and Skyfall (SY) at the two N fertilisation
 247 levels 100 kg N ha⁻¹ (N100) and 200 kg N ha⁻¹ (N200), with and without foliar N
 248 application at anthesis, in years 2016 and 2017. Error bars represent standard
 249 deviations of replicates.

250 3.2. Plant N uptake and nitrogen harvest index

251 Plant N uptake was calculated from N concentration and biomass data at anthesis
 252 and maturity; the results are presented in Figure 1 C. At anthesis plant N uptake was
 253 equal for all three varieties with higher N uptake at the higher N fertiliser level. For
 254 N100, plants absorbed 94 kg N ha⁻¹ on average until anthesis and 151 kg N ha⁻¹ on
 255 average for N200. When no foliar N was applied, the average additional N uptake
 256 post anthesis was 16.7 and 42.5 kg ha⁻¹ for N100 and N200, respectively. When
 257 foliar N was applied, the additional N uptake post anthesis increased to 48.6 kg ha⁻¹
 258 at N100 and to 76.3 kg ha⁻¹ at N200. An additional foliar N application at anthesis
 259 increased N uptake at maturity by 33 kg ha⁻¹. This is consistent with the foliar-applied

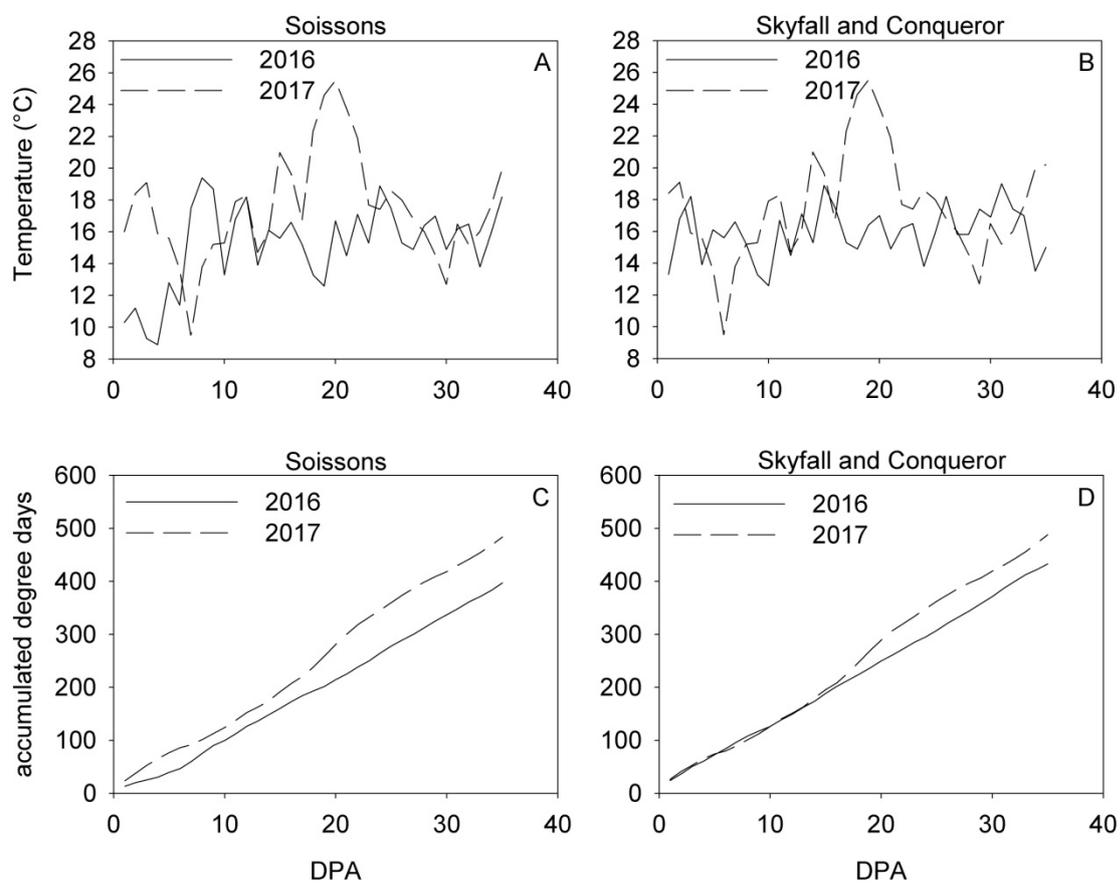
260 40 kg ha⁻¹ N at anthesis. The higher N fertiliser regimen resulted in significantly
261 (p<0.05) higher plant N uptake at maturity in all three cultivars.

262 The N-HI (nitrogen harvest index) was enhanced by a foliar N application at anthesis
263 only in 2016. With an average of 80.1 %, the N-HI in 2016 was lower than in 2017
264 (83.9 %) as is shown in Figure 1 D. Statistical analysis showed a three-way
265 interaction of the factors year, cultivar and N level on the N-HI. Part of this interaction
266 is a decrease of the N-HI due to a higher N fertilisation level, but this effect only
267 appeared in the cultivar Soissons and only in year 2016. In that year, Soissons had a
268 higher N-HI than Skyfall and Conqueror at N100, but at N200 the N-HI for Soissons
269 was the lowest. In 2017, the lowest N-HI was observed for Conqueror (82.1 %).
270 There was no difference between Skyfall and Soissons at N100, but at N200 the N-
271 HI of Soissons (85.6 %) was higher than that of Skyfall (84.5 %).

272 3.3. Weather conditions during grain development

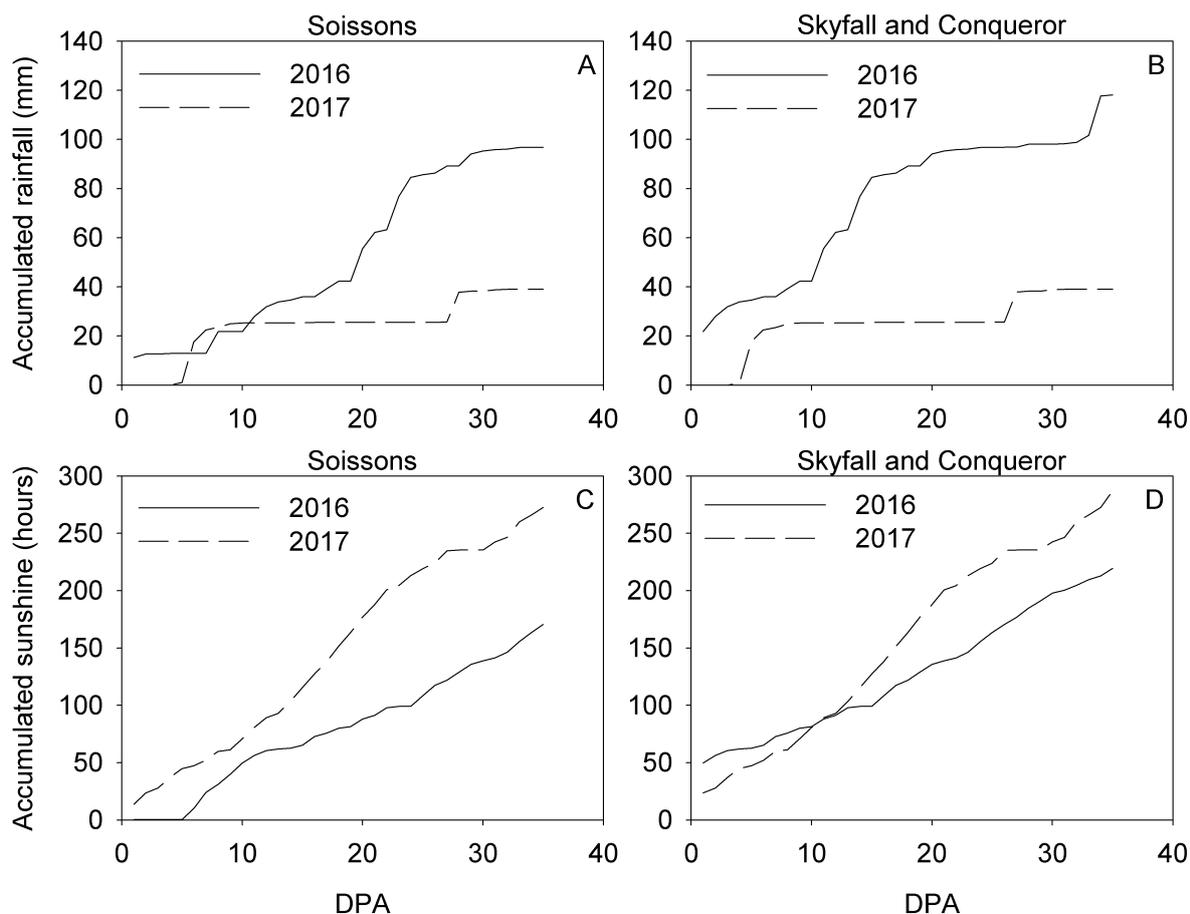
273 Weather conditions after anthesis in 2017 differed from those in 2016. Weather data
274 for the variety Soissons and the varieties Skyfall and Conqueror are presented
275 separately (Figure 2 and Figure 3) because in year 2016 Soissons' development was
276 approximately one week earlier than the development of Skyfall and Conqueror. In a
277 period from 15 to 23 DPA for Soissons and from 17 to 22 DPA for Skyfall and
278 Conqueror, daily average temperatures were higher in 2017 than in 2016 (Figure 2
279 A). This led to higher accumulated degree days in 2017 from 17 DPA onwards for
280 Skyfall and Conqueror, for Soissons the accumulated degree days in 2017 lay above
281 those in 2016 for the whole period that was monitored (Figure 2 B). The accumulated
282 rainfall and duration of sunshine during grain development are displayed in Figure 3.
283 Both parameters show considerable differences between the two years of the
284 experiment. In 2017, the total rainfall with 39 mm in a period from anthesis until 35

285 DPA was less than in 2016 (97 mm for Soissons and 118 mm for Skyfall and
 286 Conqueror). The duration of sunshine in the same period was 273 h for Soissons
 287 and 287 h for Skyfall and Conqueror in 2017, while in 2016 it was only 171 h
 288 (Soissons) and 220 h (Skyfall and Conqueror). For Soissons in 2017 there was 58
 289 mm less rainfall and 102 more hours of sunshine during grain development
 290 compared to 2016. For Skyfall and Conqueror, there was 79 mm less rainfall and an
 291 additional 67 h of sunshine in 2017 in comparison with 2016.



292

293 Figure 2: Daily average temperature (A and B) and accumulated degree days (C and
 294 D) during grain development (1-35 days post anthesis (DPA)) of the cultivars
 295 Conqueror, Soissons and Skyfall in the years 2016 and 2017.



296

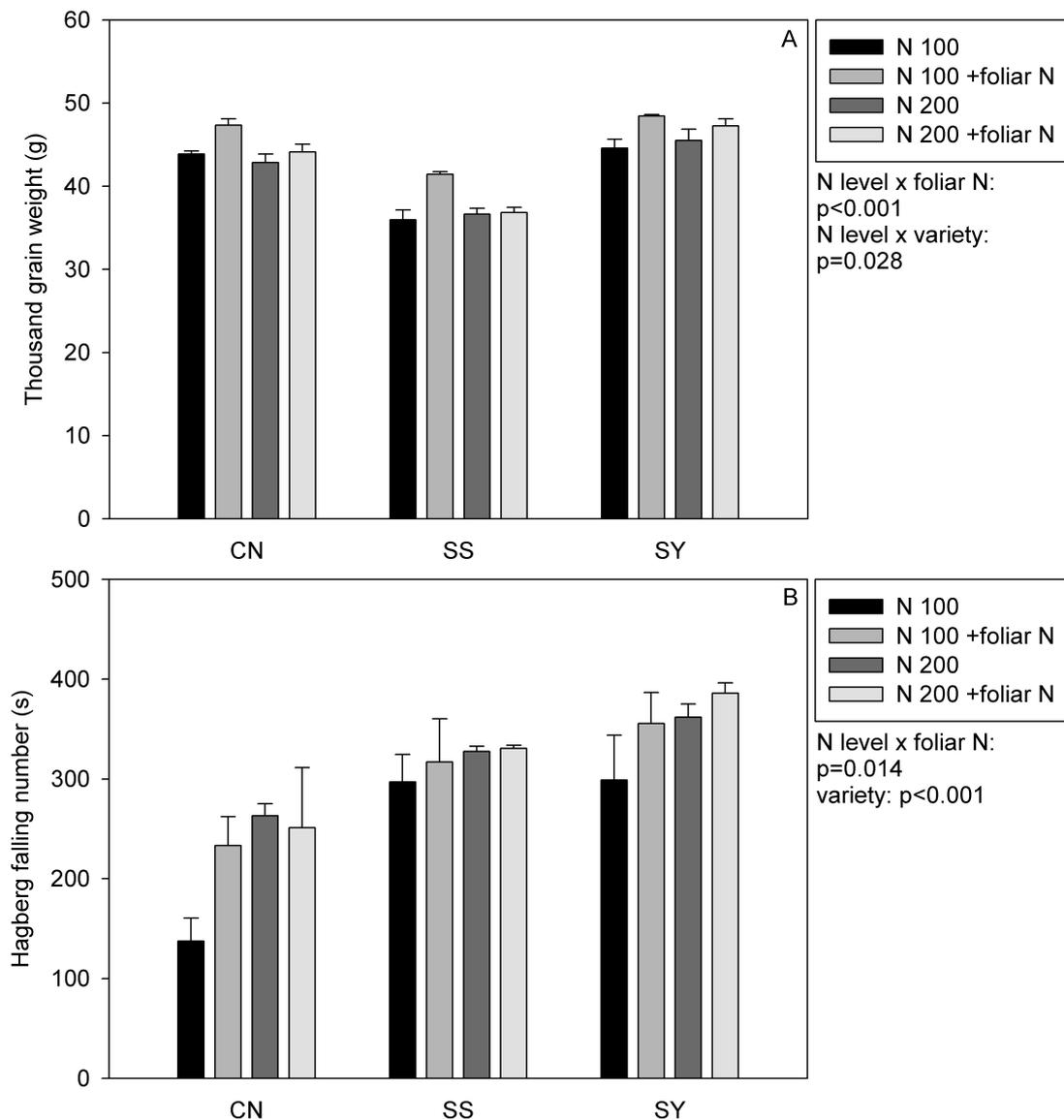
297 Figure 3: Accumulated rainfall (A and B) and sunshine (C and D) during grain
 298 development (1-35 days post anthesis (DPA)) for the cultivars Conqueror, Soissons
 299 and Skyfall, in the years 2016 and 2017.

300 3.4. Thousand-grain-weight and Hagberg falling number

301 Grain size was measured as thousand-grain-weight (TGW). The TGW was
 302 increased by the foliar N application at anthesis at both N fertiliser levels (N100 and
 303 N200) as is shown in Figure 4 A. When more N was supplied (N200 vs. N100) TGW
 304 was decreased, though this effect was only present when foliar N was applied at
 305 anthesis. The highest TGW was realised with 45.7 g at N100 when foliar N at
 306 anthesis was applied. When comparing cultivars, an increased N fertiliser level
 307 reduced grain size for Conqueror and Soissons but not for Skyfall. At both N fertiliser

308 levels, Soissons had the smallest grains with an average TGW of 37.72 g. TGW for
309 Conqueror and Skyfall did not differ at N100, but at N200 Skyfall with a TGW of
310 46.37 g, had bigger grains than Conqueror (43.47 g). As TGW varied between
311 varieties but yield was similar, it may be concluded that those varieties with smaller
312 grains (lower TGW), such as Soissons, produced more kernels to compensate for
313 the smaller size of grains.

314 Hagberg falling number (HFN) is a measure of the starch quality of flour produced
315 from wheat grain. A falling number of less than 220 s is recognised as low, whereas
316 a falling number greater than 300 s is high. The HFN was improved by 23.5 % due to
317 the foliar N application at anthesis when N supply was low (N100) but at high N
318 supply (N200) there was no effect of foliar N on HFN observed (Figure 4 B). A higher
319 N fertiliser level only improved HFN when no foliar N was applied at anthesis. There
320 was a strong gradient within the three tested varieties, with flour from Skyfall having
321 the highest HFN (350.7 s), followed by flours from Soissons (318.1 s) and Conqueror
322 (221.4 s).



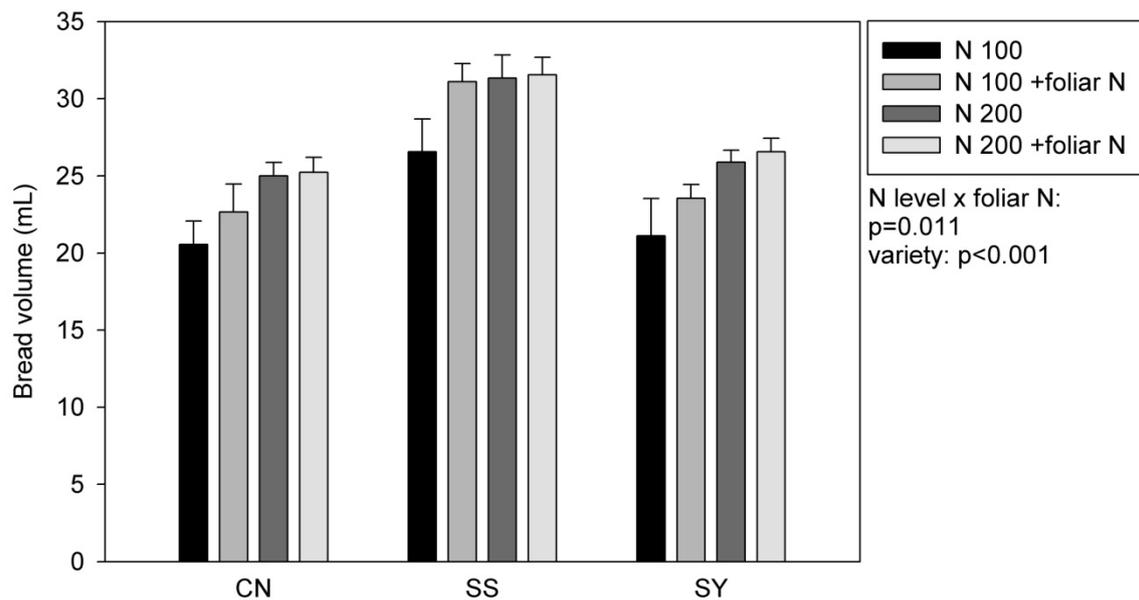
323

324 Figure 4: Thousand grain weight (A) and Hagberg falling number (B) of the cultivars
 325 Conqueror (CN), Soissons (SS) and Skyfall (SY), at the two N fertilisation levels 100
 326 kg N ha⁻¹ (N100) and 200 kg N ha⁻¹ (N200), with and without foliar N application at
 327 anthesis. Error bars represent standard deviations of replicates.

328 3.5. Bread volume

329 Bread volume was investigated by micro baking tests and results are summarised in
 330 Figure 5. The volume of breads baked from the flour of the variety Soissons, with
 331 30.14 mL (mean over all N levels), was significantly higher than those of Skyfall and

332 Conqueror (24.28 and 23.36 mL, respectively). A foliar N application at anthesis
 333 improved bread volume only at the low N fertilisation level (N100). In general, bread
 334 volumes were higher at the high N fertilisation level (N200). The average bread
 335 volume at N100 with an additional dose of N applied via the leaves at anthesis
 336 (25.78 mL) was comparable with the average bread volume at N200 without a foliar
 337 N application at anthesis (27.41 mL).



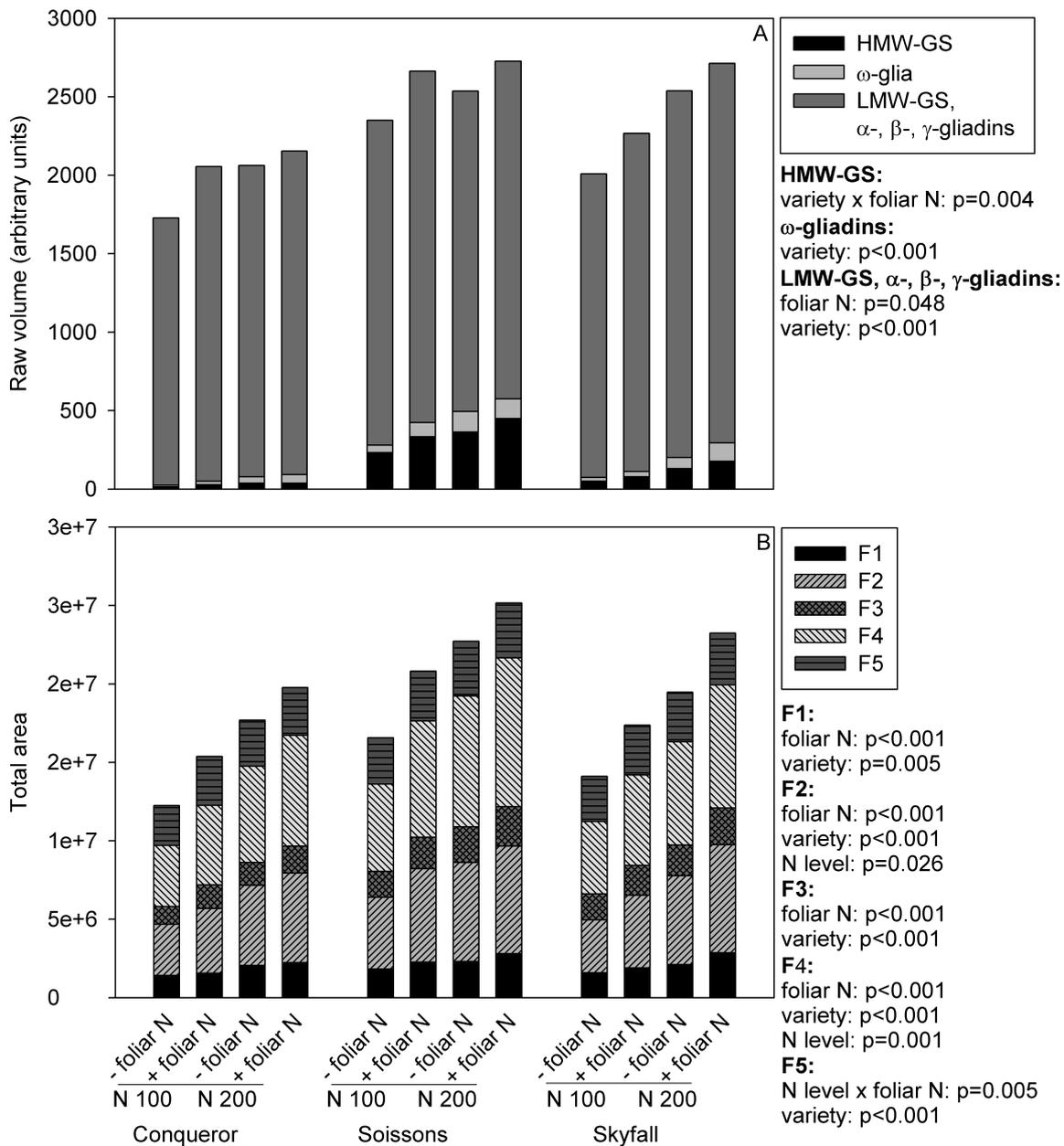
338

339 Figure 5: Bread volume in the cultivars Conqueror, Soissons and Skyfall as affected
 340 by the two N fertilisation levels 100 kg N ha⁻¹ (N100) and 200 kg N ha⁻¹ (N200), with
 341 and without foliar N application at anthesis. Error bars represent standard deviations
 342 of replicates.

343 3.6. Protein composition, measured by SDS-PAGE

344 Extracted grain proteins were separated by size on the basis of their mobility using
 345 SDS-PAGE to analyse the gluten subunits. The protein bands were classified into
 346 three groups. The first group corresponded to the HMW-GS, the second group to the

347 ω -gliadins and the third group combined a mixture of LMW-GS, and α -/ β -/ γ -gliadins.
348 The SDS-PAGE results are shown in Figure 6 A.
349 Considering the general increase in GPC with higher N fertiliser level and foliar N
350 application at anthesis, the alterations in the composition of the storage protein
351 fractions given as percentage from total extracted protein is of particular interest. The
352 LMW-GS and α -/ β -/ γ -gliadins were the major group of gluten proteins with an
353 average of 90.7 %. The HMW-GS made up for 6.5 % whereas the ω -gliadins
354 accounted for 2.8 %. The percentage of ω -gliadins was not changed by foliar N
355 application at anthesis. The percentage of HMW-GS was increased by foliar N
356 application while the percentage of LMW-GS and α -/ β -/ γ -gliadins was decreased.
357 The gluten protein composition was also influenced by variety. Soissons showed
358 higher percentages of HMW-GS and ω -gliadins than Skyfall and Conqueror. The
359 percentage of LMW-GS and α -/ β -/ γ -gliadins was lowest in Soissons (82.6 %) and
360 highest in Conqueror (96.6 %).



361

362 Figure 6: Proportions of protein fractions at maturity, measured by SDS-PAGE (A)
 363 and composition of protein polymers analysed by SE-HPLC (B) (displayed as area
 364 underneath the chromatogram), as affected by the two N fertilisation levels 100 kg N
 365 ha⁻¹ (N100) and 200 kg N ha⁻¹ (N200), with and without foliar N application at
 366 anthesis in the cultivars Conqueror, Soissons and Skyfall. **F1**: large glutenin
 367 polymers (containing HMW-GS), **F2**: small glutenin polymers (containing LMW-GS),

368 **F3**: fraction enriched in ω -gliadins, **F4**: fraction enriched in α -/ γ -gliadins and **F5**:
369 containing non-gluten proteins.

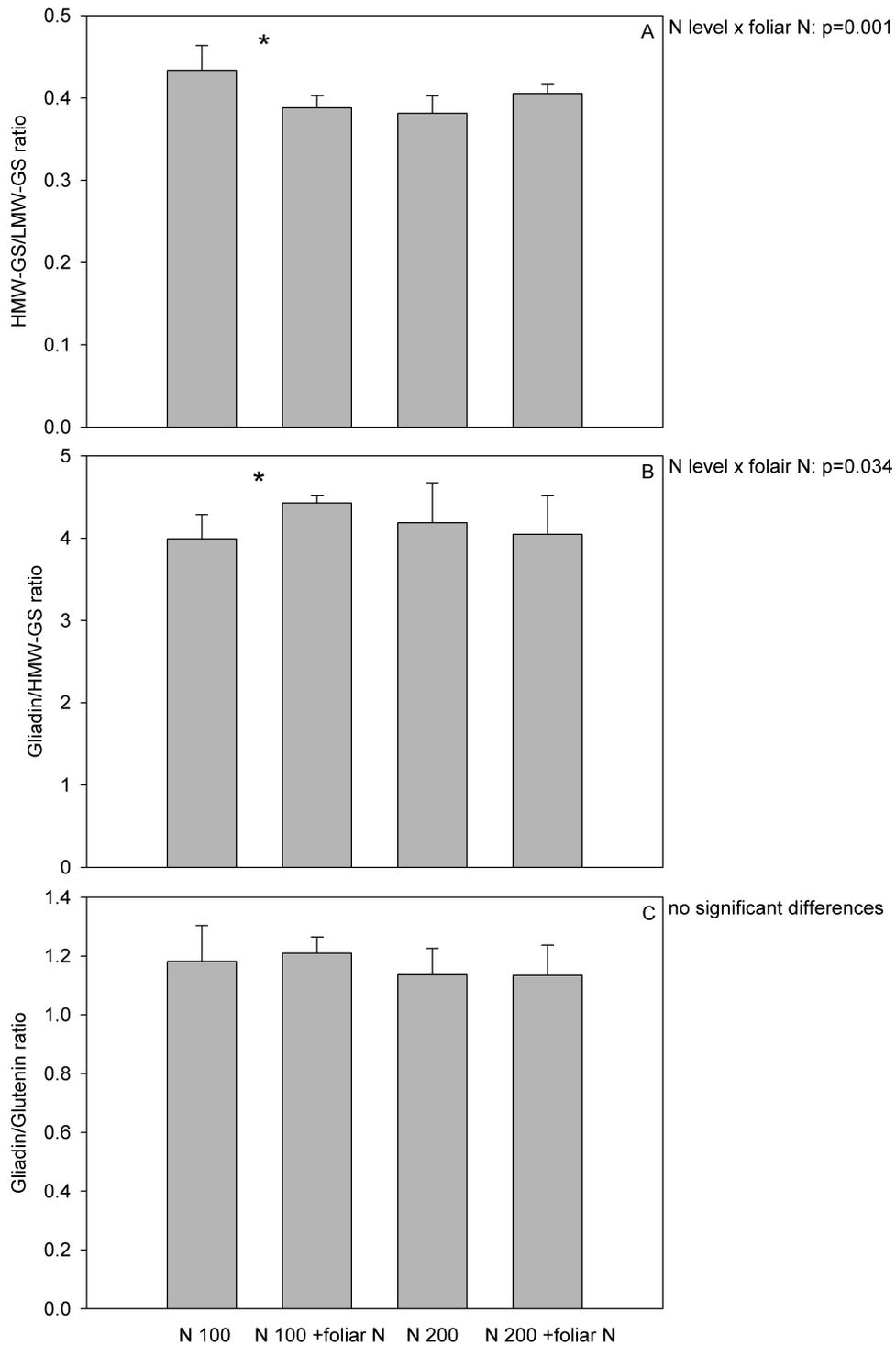
370 3.7. Protein polymer composition, analysed by SE-HPLC

371 Storage proteins were analysed by size using SE-HPLC technique to analyse
372 polymers. The results from this analysis are presented in Figure 6 B. The SE-HPLC
373 chromatograms were divided into five sections, representing different storage protein
374 fractions: large glutenin polymers (high molecular weight glutenin subunits (HMW-
375 GS)) (F1), small glutenin polymers (low molecular weight glutenin subunits (LMW-
376 GS)) (F2), ω -gliadins (F3), α -/ γ -gliadins (F4) and non-gluten proteins (F5).
377 (F1+F2+F3+F4+F5) represents the total protein amount, whereas (F1+F2+F3+F4)
378 represents the amount of gluten protein.

379 While the total amounts of HMW-GS, LMW-GS, ω -gliadins and α -/ γ -gliadins were
380 increased by a foliar N application at anthesis at both, low and high N fertilisation
381 level, the amount of the non-gluten proteins was increased solely at the low N
382 fertiliser regimen (Figure 6 B). Only the LMW-GS and α -/ γ -gliadins were enhanced
383 by a higher N fertilisation level. For all storage protein groups, there was a gradient
384 between the three tested cultivars, with Conqueror showing the least amounts of
385 each protein group, followed by Skyfall and then Soissons with the highest amounts.
386 The HMW-GS are the only exception from this pattern, with Skyfall and Soissons
387 showing similar amounts, both higher than Conqueror.

388 Ratios between certain storage protein fractions, such as HMW-GS/LMW-GS ratio,
389 gliadin/glutenin ratio and gliadin/HMW-GS ratio $((F3+F4)/F1)$, are said to indicate for
390 the baking quality (Godfrey et al., 2010; Millar, 2003). The ratio of HMW-GS to LMW-
391 GS is given by $F1/F2$, the gliadin/glutenin ratio is calculated by $(F3+F4)/(F1+F2)$ and
392 the ratio of gliadin to HMW-GS is represented by $(F3+F4)/F1$. Both, HMW-GS/LMW-

393 GS ratio and gliadin/HMW-GS ratio were changed due to the foliar N application at
394 anthesis, but only at the low N fertilisation level (Figure 7). The HMW-GS/LMW-GS
395 ratio was decreased, whereas the gliadin/HMW-GS ratio was increased by the foliar
396 N application. At the low N fertiliser level (N100), the amount of gliadins was
397 increased by 33 % as a result of foliar N application at anthesis, whereas the amount
398 of HMW-GS was increased by 19 %. As the increase in gliadins was stronger than
399 that of HMW-GS, the ratio of gliadins to HMW-GS was enhanced by foliar N
400 application at anthesis under a low N fertiliser regimen (Figure 7 B). The
401 gliadin/glutenin ratio remained unaffected.



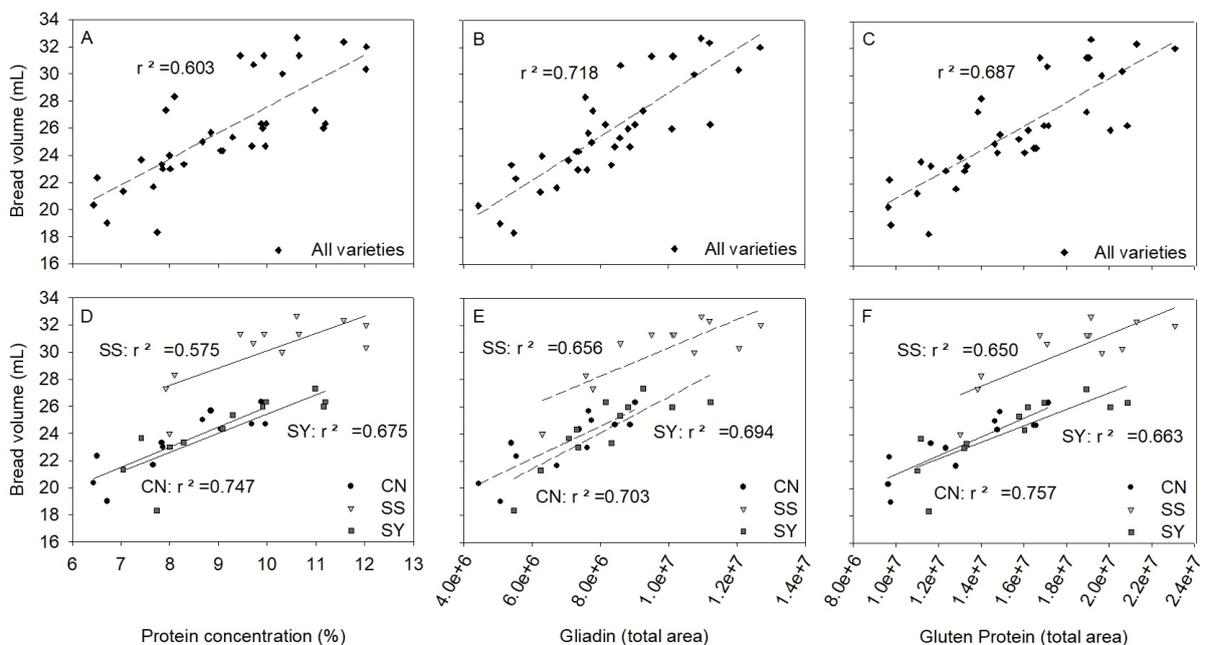
402

403 Figure 7: HMW-GS/LMW-GS ratio (A), gliadin/HMW-GS ratio (B) and gliadin/glutenin
 404 ratio (C) at the two N fertilisation levels 100 kg N ha⁻¹ (N100) and 200 kg N ha⁻¹
 405 (N200), with and without foliar N application at anthesis. Error bars represent

406 standard deviations of replicates. Asterisks mark significant effects of a foliar N
407 application ($p < 0.05$)

408 3.8. Relationships between some protein-related parameters and 409 bread volume

410 Regression analyses were carried out to evaluate the relationships of all gluten
411 protein fractions and subunits measured by SE-HPLC, results obtained from
412 farinograph measurements, and in addition GPC, with bread volume. The
413 correlations of the most promising three parameters (GPC, total amount of gliadins
414 and total amount of gluten protein) are presented in Figure 8. The best correlation
415 was found between bread volume and the amount of gliadins in the flour with a
416 correlation coefficient of 0.718. When regression analyses were performed for the
417 varieties separately, the correlations were weakest for Soissons and strongest for
418 Conqueror.



419

420 Figure 8: Correlations between bread volume and protein concentration (A and D),
421 bread volume and the amount of gliadins measured by SE-HPLC (B and E), and

422 bread volume and the amount of gluten protein measured by SE-HPLC (C and F) for
423 all three varieties (A, B and C) and for each of the three varieties (Conqueror (CN),
424 Soissons (SS) and Skyfall (SY)) (D, E and F).

425 4. Discussion

426 4.1. Plant N uptake effects on grain yield and GPC

427 As nitrogen is an essential component of grain proteins, plant N uptake is crucial for
428 grain yield production as well as storage protein accumulation during grain
429 development. When more N (N100 vs. N200) was supplied, plants assimilated more
430 N until anthesis. This plant N uptake until anthesis results in both a higher grain yield
431 and a greater GPC. The increased plant N uptake at maturity due to a foliar N
432 application at anthesis influenced grain yield only for Skyfall at N100 and for
433 Soissons at N200, but led to an increased GPC in all three tested varieties at both N
434 fertiliser levels (Figure 1). Therefore, it can be assumed that the additional N, taken
435 up after foliar N application at anthesis, was used primarily for grain protein
436 synthesis. This finding goes along with results from Kichey et al. (2007) and
437 Taulemesse et al. (2016), showing that major proportions of N absorbed during the
438 post-anthesis period are translocated to the grain. Also, Martre et al. (2006) showed
439 that especially under low N supply, the N accumulation in the wheat grain is sink-
440 regulated. Plant N uptake is an important measure, but under high N fertiliser
441 regimes, grain N concentration usually reaches a maximum and then remains stable,
442 whereas the N concentration in the straw fraction continues to rise (Barneix, 2007;
443 Kong et al., 2016; Pask et al., 2012; Triboi and Triboi-Blondel, 2002). In this case,
444 the N harvest index would be reduced. In this experiment, the higher N level only
445 decreased N-HI in Soissons in one of the two years. For the cultivars Skyfall and
446 Conqueror there was no such effect observed. These findings demonstrate that even

447 a dose of 200 kg N ha⁻¹ can still be used effectively by wheat plants by translocating
448 the absorbed N to the grains. The changes in GPC under different N fertiliser
449 treatments also support this statement because GPC was enhanced by both a
450 higher N fertiliser level and a foliar N application at anthesis.

451 4.2. Influences of the weather conditions during grain development 452 on yield and protein concentration

453 Weather conditions strongly affect grain yield as well as grain quality of wheat
454 (Johansson and Svensson, 1998; Schulz et al., 2015). The higher grain yield in 2016
455 can be explained by the lower temperature during grain development, which slows
456 down the process of senescence and therefore extends the phase of grain filling.
457 Johansson and Svensson (1998) observed a positive correlation between the hours
458 of sunshine in May and June and the GPC as well as a negative correlation between
459 the amount of rainfall in June and the GPC. These findings are supported by the
460 results of our experiment which show less GPC in consequence of fewer hours of
461 sunshine and more rainfall during grain development (Figure 1 and Figure 3).

462 4.3. Thousand grain weight and Hagberg falling number as 463 influenced by N fertiliser management

464 Grain yield is composed of parameters, such as seed rate, shoots per plant and
465 grain size. TGW was increased by foliar N application at anthesis but there was no
466 effect of foliar N application on grain yield (Figure 4 and Figure 1). It can be
467 concluded that due to the foliar N application the wheat plants produced fewer but
468 larger grains. Demotes-Mainard et al. (1999) found that the number of grains is
469 usually determined before anthesis, which contradicts the conclusion indicated
470 above. During sampling in the field, there were more sterile florets observed in plots

471 which had received a foliar N application. This could be the reason for the impact of
472 foliar N application on TGW even if the number of florets (potential grains) has been
473 determined earlier. The foliar N application at anthesis only improved HFN at the low
474 N fertilisation level (N100). This finding is consistent with the statement of Gooding
475 and Davies (1992) that foliar application of urea can reduce α -amylase activity and
476 therefore improve HFN.

477 4.4. Grain protein composition as influenced by N fertiliser 478 management

479 The composition of grain protein determines the end-use quality of wheat flours and
480 was analysed in samples from year 2016.

481 The results of SDS-PAGE show an increased amount of HMW-GS due to the foliar N
482 application at anthesis in two of the three tested varieties (Skyfall and Soissons). The
483 amounts of LMW-GS and α - β - γ -gliadins were also positively affected by the foliar N
484 application (Figure 6 A). The ω -gliadins were the only group that remained
485 unaffected by the application of foliar N. Daniel and Triboi (2000) and Hurkman et al.
486 (2013) also report an increase of HMW-GS in response to N fertilisation but they
487 found that ω -gliadins increase as well and amounts of LMW-GS decrease.

488 Considering the results from the SE-HPLC analysis, it is noteworthy that even
489 though the N fertiliser level increased GPC, the effect on the composition of grain
490 proteins was rather small. The N fertiliser level only affected the amounts of the
491 fractions F2 (LMW-GS) and F4 (α - γ -gliadins) but these changes caused a significant
492 ($p < 0.05$) influence of N fertiliser level on both total gliadins and total glutenins (Figure
493 6 B). This confirms the results from Xue et al., 2016b and Fuertes-Mendizábal et al.,
494 2010, who also reported extended amounts of gliadins and glutenins due to a higher
495 N fertilisation rate. The amounts of gliadins and glutenins were also influenced by an

496 additional foliar N application at anthesis. Since both protein fractions were enlarged
497 by 21 % as a result of a foliar N application, the ratio of gliadins to glutenins
498 remained unchanged (Figure 7 C). Triboi et al. (2000) also observed equal increases
499 of gliadins and glutenins in response to N supply and therefore, no changes in their
500 ratio. On the basis of protein composition modelling, Martre et al. (2006) suggest a
501 transcriptional regulation of the accumulation of protein fractions.

502 4.5. Concentration and composition of grain protein and their 503 connection to bread volume

504 Grain N concentration was enhanced by N level as well as foliar N application
505 (Figure 1 B). As the bread volume only increased due to a foliar N application at a
506 low N fertilisation rate (N100), it can be concluded that an increasing grain protein
507 concentration does not necessarily lead to an improved baking quality. Baking
508 performance rather depends on the composition of grain proteins. According to
509 Triboi et al. (2003), the storage protein composition strongly depends on the quantity
510 of N in the grain, which is in contrast to the present findings, as increased GPCs due
511 to a foliar N application at a high N fertilisation level (N200) did not lead to a further
512 improvement of baking quality. Millar (2003) states that bread-making varieties
513 generally tend to have higher HMW-GS/LMW-GS and lower gliadin/HMW-GS
514 values. However, the results of our experiment show the opposite effect. At a low N
515 fertiliser level (N100), the foliar N application at anthesis decreased the HMW-
516 GS/LMW-GS ratio and increased the gliadin/HMW-GS ratio. These alterations led to
517 an improved bread volume. Interestingly, the foliar N effect on the ratios of HMW-
518 GS/LMW-GS and gliadin/HMW-GS only occurred when N fertiliser supply was low
519 (N100). There was no such effect observed at high N fertilisation level. The changes
520 in bread volume follow the same pattern: bread volume was increased by foliar N

521 application at low N fertiliser level (N100) but not when N supply was high (N200).
522 The increased GPC due to foliar N application at the high N fertilisation level did not
523 lead to further improvements in bread volume.

524 Surprisingly, the baking performance of the bread-making variety Skyfall was
525 comparable to that of the feed wheat variety Conqueror. A possible explanation for
526 the poor bread volume of Skyfall could lie in the flour type used for the micro-scale
527 baking test. As wholemeal flour was used for the baking tests and Skyfall is a variety
528 designed for the British market, where there is mainly bread consumed which is
529 produced from white flour, this might have particularly affected the results of Skyfall.

530 It can be speculated that Skyfall is unsuitable for being processed in the form of
531 wholemeal flour but might show a good baking performance when used in form of
532 white flour.

533 The parameter which could explain variance in bread volume in our experiment best
534 was the total amount of gliadins measured by SE-HPLC ($r^2=0.718$). Grain protein
535 concentration only accounted for 60 % of the variance in bread volume when all
536 three varieties were considered. When regression analysis was performed
537 separately for the varieties, the correlation was weakest for Soissons ($r^2=0.575$)
538 which had the highest GPC and strongest for Conqueror ($r^2=0.747$) which had the
539 lowest GPC. This finding confirms the weaker relationship between GPC and bread
540 volume in high protein varieties discovered by Gabriel et al. (2017). This
541 demonstrates that the evaluation of bread making quality of wheat flour should not
542 depend on GPC alone but needs consideration of storage protein composition as
543 well.

544

545 5. Conclusion

546 In this study, an increasing GPC did not necessarily generate an improved baking
547 quality, as the increased GPC due to foliar N application at the high N fertilisation
548 level did not lead to further improvements in bread volume. Baking performance
549 rather depends on the composition of grain proteins. At a low N fertiliser level
550 (N100), the foliar N application at anthesis decreased the HMW-GS/LMW-GS ratio
551 and increased the gliadin/HMW-GS ratio, which led to an improved bread volume.
552 No such effects were observed at high N fertilisation level (N200). In this study, the
553 parameter which could explain variance in bread volume best was the total amount
554 of gliadins.

555 These results imply that a late foliar application of nitrogen can be used to effectively
556 improve baking quality in case the total N uptake was low due to unfavourable
557 weather conditions during growing season until anthesis. The findings also show that
558 this effect cannot be observed by measuring GPC alone but also needs a combined
559 inquiry of storage protein composition as well as bread volume. For the future, a
560 quickly detectable parameter for precise bread making quality predictions still needs
561 to be developed. One possibility is that this parameter should be based on the total
562 amount of gliadins.

563

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689 Supplementary information

690 Table 1: Grain yield, grain protein concentration and N harvest index of the three wheat cultivars Conqueror (CN), Soissons (SS)
 691 and Skyfall (SY) as affected by N fertilisation (N100 and N200) and foliar N application (+). SD shows the standard deviation of
 692 replicates.

Year	Cultivar	Treatment	Grain Yield (t ha ⁻¹)	SD	GPC (%)	SD	N HI (%)	SD
2016	CN	N100	7.67	±0.33	6.56	±0.14	79.25	±0.45
		N100+	8.45	±0.29	7.78	±0.11	80.66	±0.33
		N200	10.82	±0.13	8.85	±0.19	79.44	±0.40
		N200+	10.45	±0.44	9.84	±0.14	80.17	±1.41
	SS	N100	6.51	±0.24	8.00	±0.09	81.38	±2.26
		N100+	6.90	±0.88	9.70	±0.24	82.26	±0.79
		N200	9.24	±0.18	10.52	±0.19	77.99	±1.22
		N200+	10.49	±0.28	11.87	±0.27	78.25	±0.92
	SY	N100	6.34	±0.19	7.40	±0.35	80.02	±0.50
		N100+	7.82	±1.55	8.46	±0.56	80.45	±1.28
		N200	9.60	±1.34	9.72	±0.38	80.73	±0.44
		N200+	10.43	±0.52	11.11	±0.11	80.63	±0.52
2017	CN	N100	7.44	±1.00	6.91	±0.24	81.97	±0.57
		N100+	8.11	±1.25	8.50	±0.26	82.25	±0.63
		N200	9.65	±0.36	9.79	±0.33	82.75	±1.12
		N200+	8.92	±0.31	11.18	±0.03	81.33	±1.07
	SS	N100	5.40	±1.39	8.85	±0.45	85.10	±0.24
		N100+	5.78	±1.19	10.52	±0.87	84.31	±1.56
		N200	4.40	±0.97	12.09	±0.70	85.67	±0.71
		N200+	5.88	±2.14	13.47	±0.61	85.47	±1.10

SY	N100	6.89	±0.76	7.94	±0.21	84.02	±1.08
	N100+	7.53	±0.65	9.24	±0.20	84.58	±0.37
	N200	9.95	±0.67	10.63	±0.12	84.80	±0.31
	N200+	9.28	±0.71	12.02	±0.30	84.12	±0.64

694 Table 2: Thousand grain weight (TGW) and Hagberg falling number (HFN) of the
 695 three wheat cultivars Conqueror (CN), Soissons (SS) and Skyfall (SY) as affected by
 696 N fertilisation level (N100 and N200) and foliar N application (+). SD shows the
 697 standard deviation of replicates.

Cultivar	Treatment	TGW (g)	SD	HFN (s)	SD
CN	N100	43.87	±0.35	137.67	±23.03
	N100+	47.33	±0.75	233.33	±28.92
	N200	42.83	±1.03	263.33	±11.72
	N200+	44.10	±0.95	251.33	±60.10
SS	N100	35.97	±1.17	297.00	±27.47
	N100+	41.43	±0.31	317.00	±43.31
	N200	36.63	±0.72	327.67	±5.03
	N200+	36.83	±0.64	330.67	±3.06
SY	N100	44.57	±1.07	299.00	±44.80
	N100+	48.43	±0.15	355.67	±31.01
	N200	45.50	±1.37	362.00	±13.08
	N200+	47.23	±0.86	386.00	±10.39

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